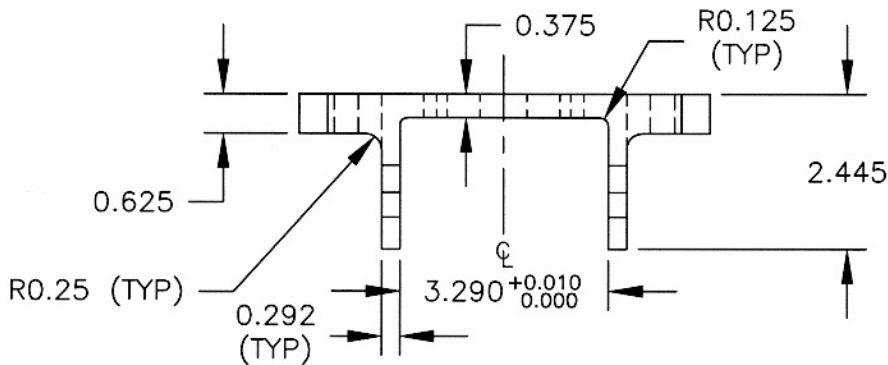
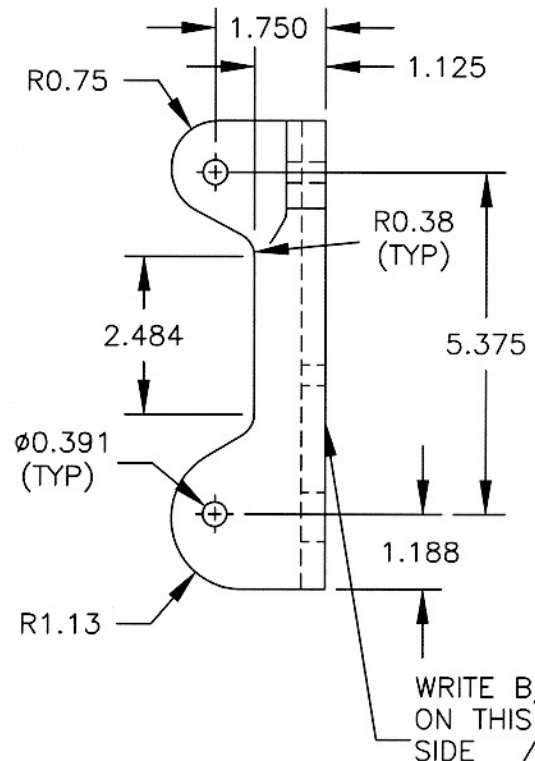
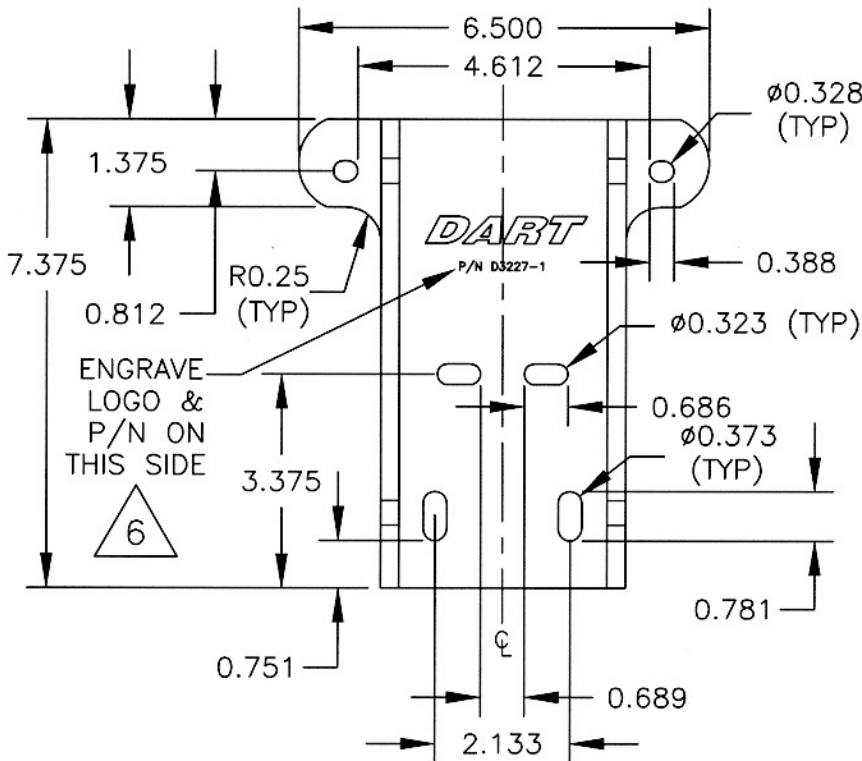


**DART**

DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3227	REV. B SHEET 1 OF 1
DATE 04.11.03		TITLE CROSSTUBE SUPPORT	SCALE 1:3
A	03.10.23	NEW ISSUE	
B	04.11.03	UPDATE NOTE 6 (ENGRAVING) WITH DIMS	



**RELEASED**  
04.11.10 *#*



WRITE B/N  
ON THIS  
SIDE (triangle 6)

D3227-1 CROSSTUBE SUPPORT (REPLACES HELITECH P/N 358-013-001A & DART P/N DEO 9251)

- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-250/11) MAKE FROM D6102-107
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ENGRAVE DART P/N USING 0.20" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.040". ENGRAVE DART LOGO USING 0.48" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.125". IDENTIFY B/N AS SHOWN USING FINE POINT PERMANENT INK MARKER.

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